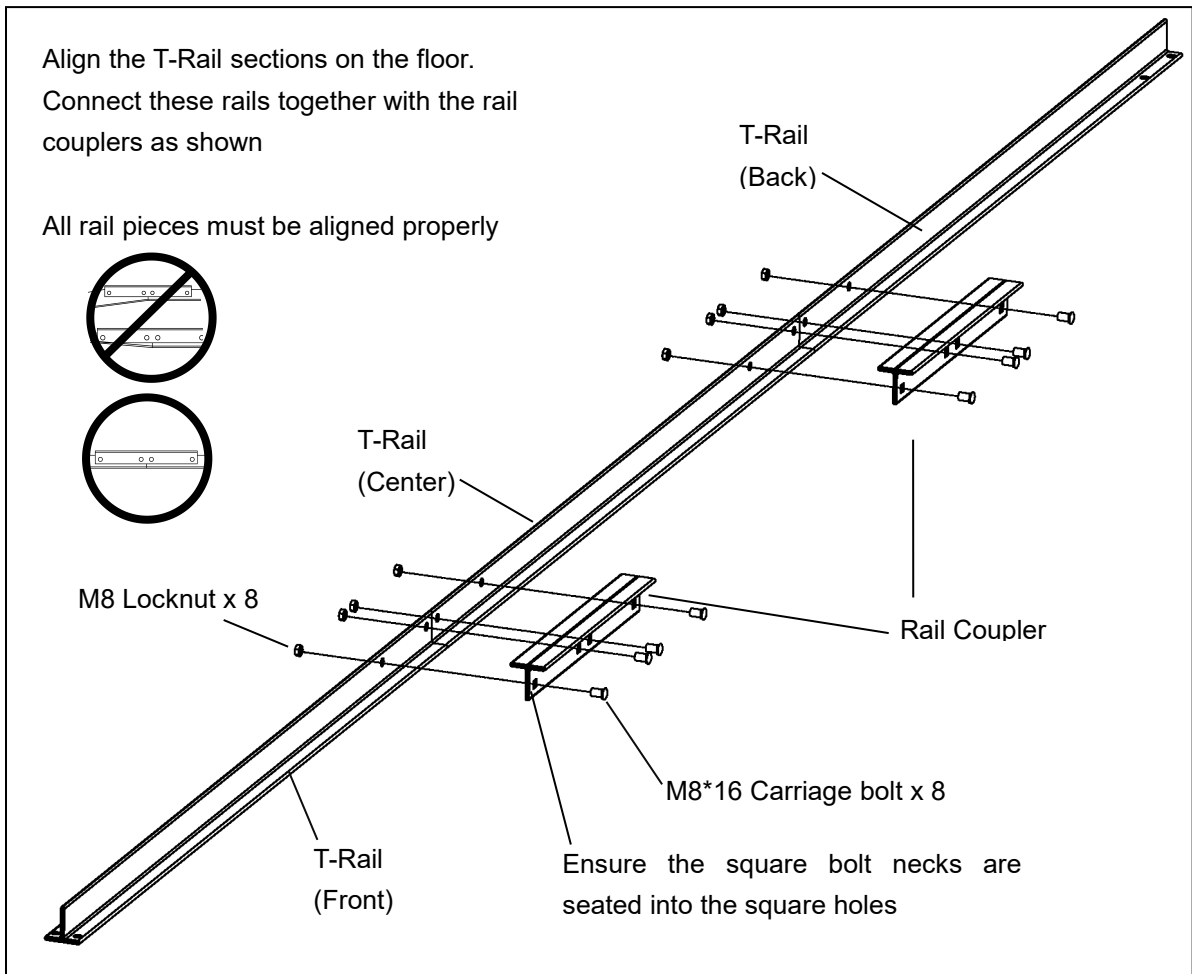
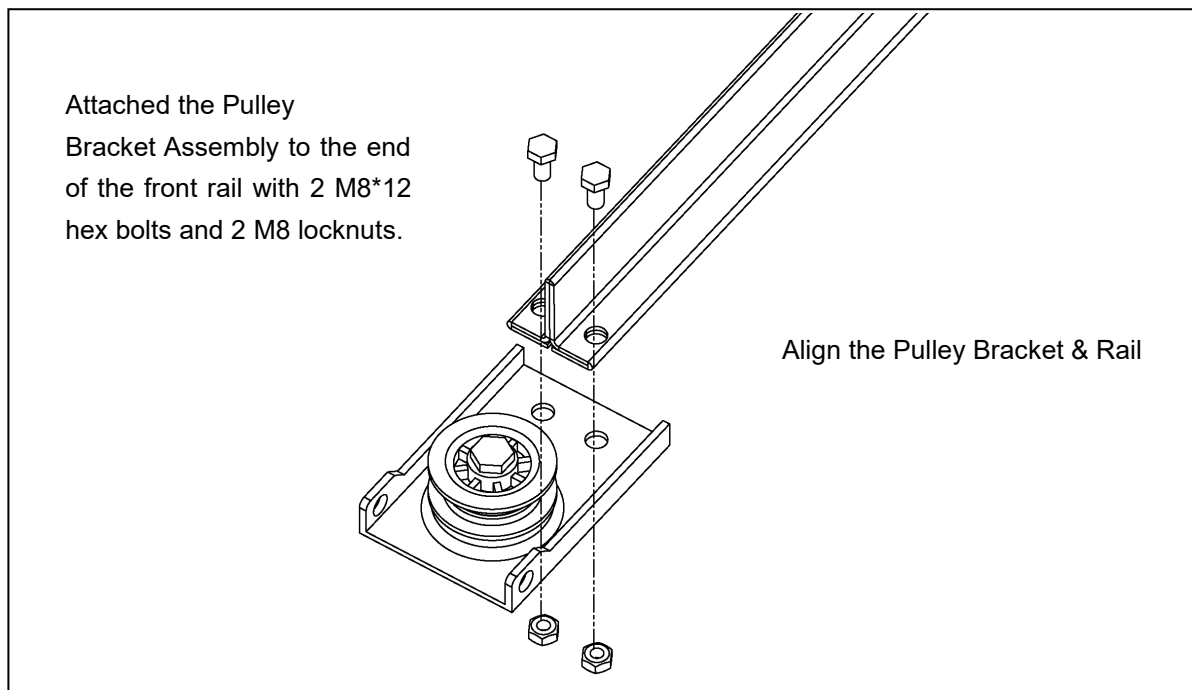


Sectional Steel T-Rail Assembly

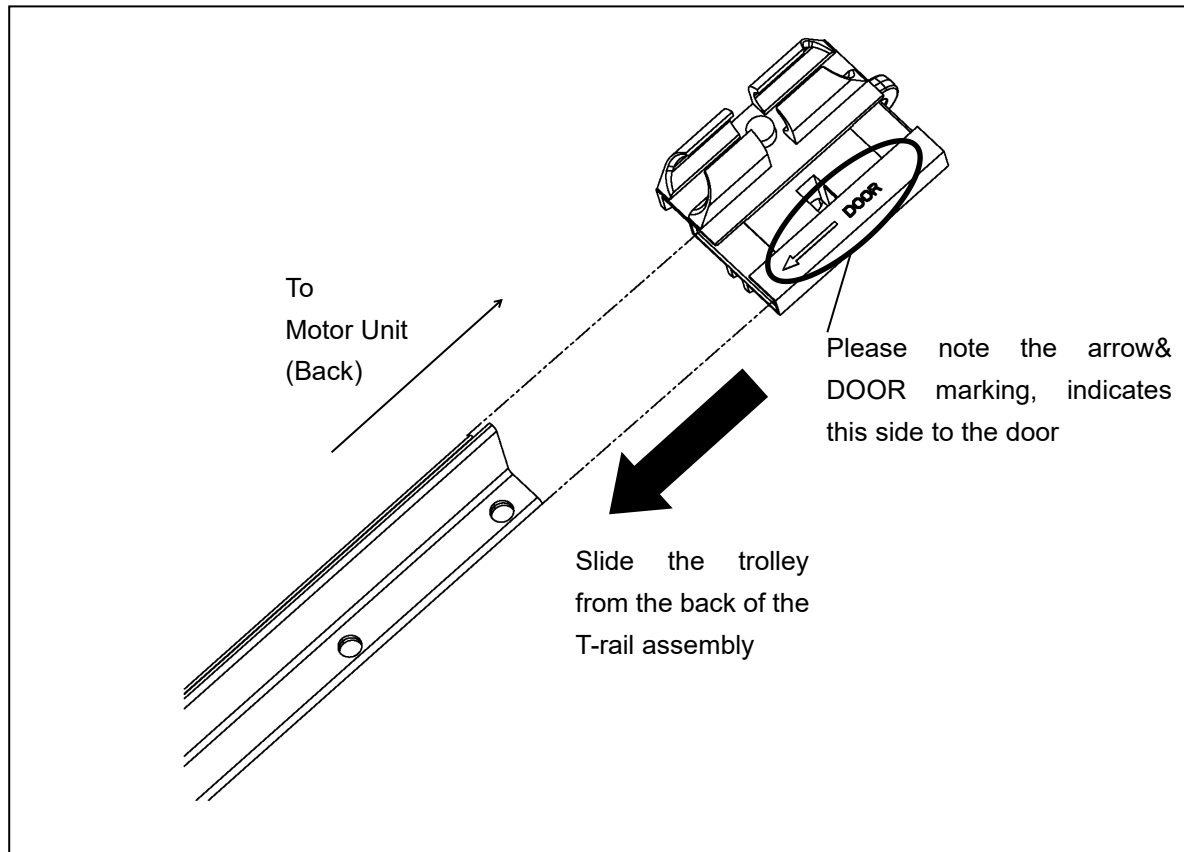
STEP1: Connect the T-Rail Sections



STEP2: Attached the Pulley Bracket



STEP3: Install the Trolley

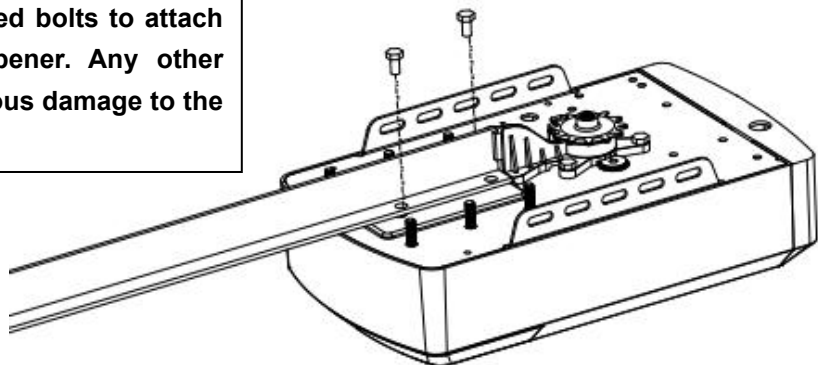


STEP4: Attached the T-Rail to the Opener

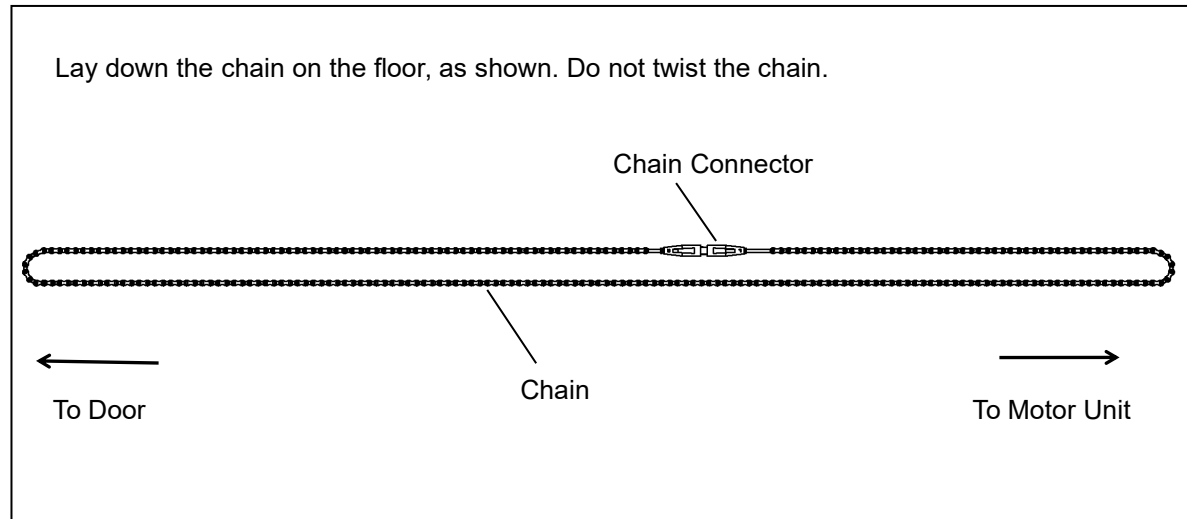
Raise the pulley end of the rail so the rail can sit on the motor unit properly. Attached the rail to the motor unit by tightening 2 M8*12 self-locking bolts.

CAUTION

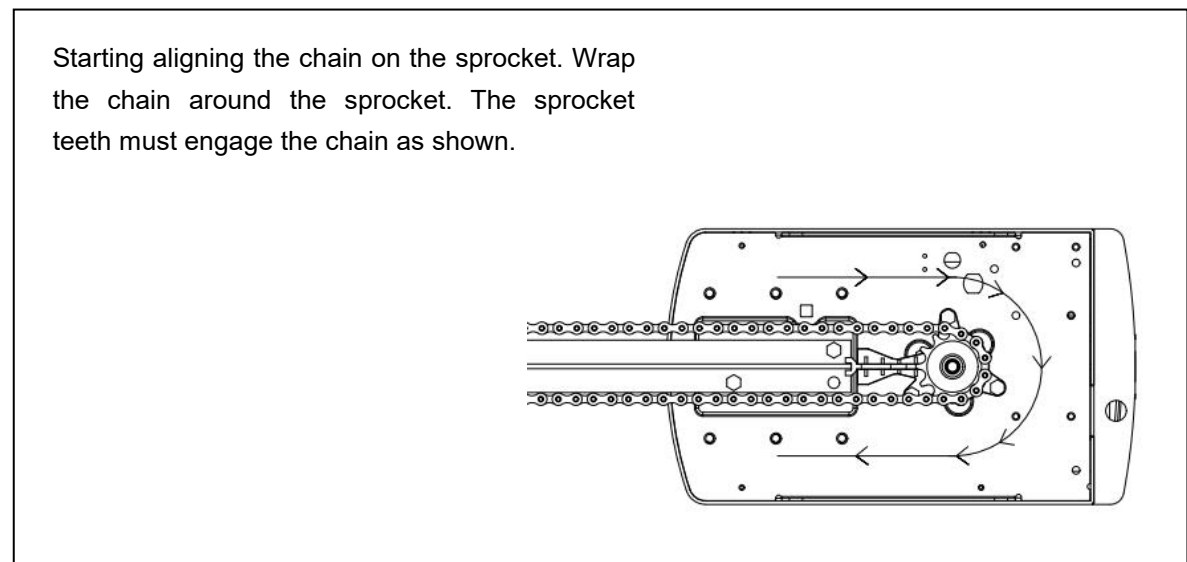
Use only the specified bolts to attach the T-rail to the opener. Any other bolts will cause serious damage to the opener.



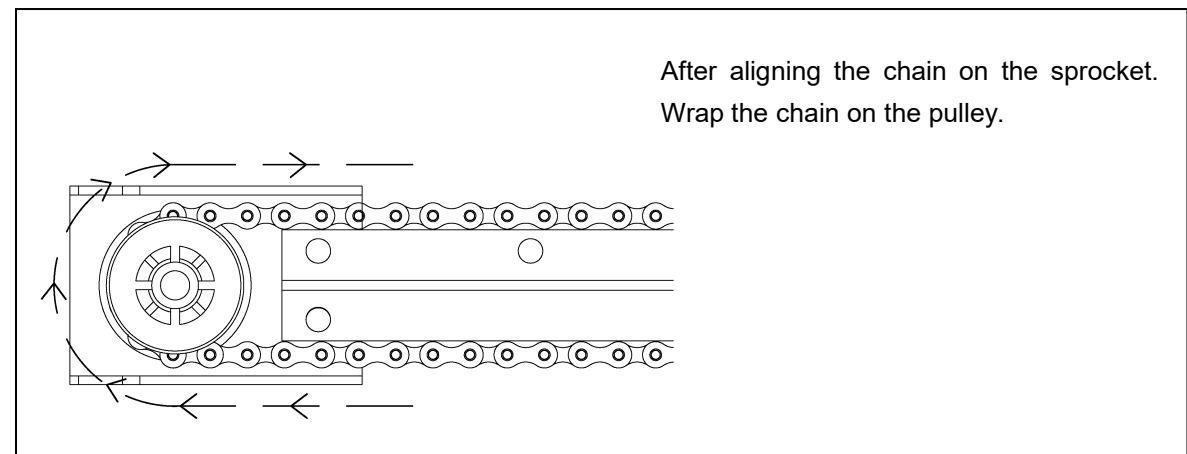
STEP5: Prepare the Chain



STEP6: Align the Chain on the Sprocket

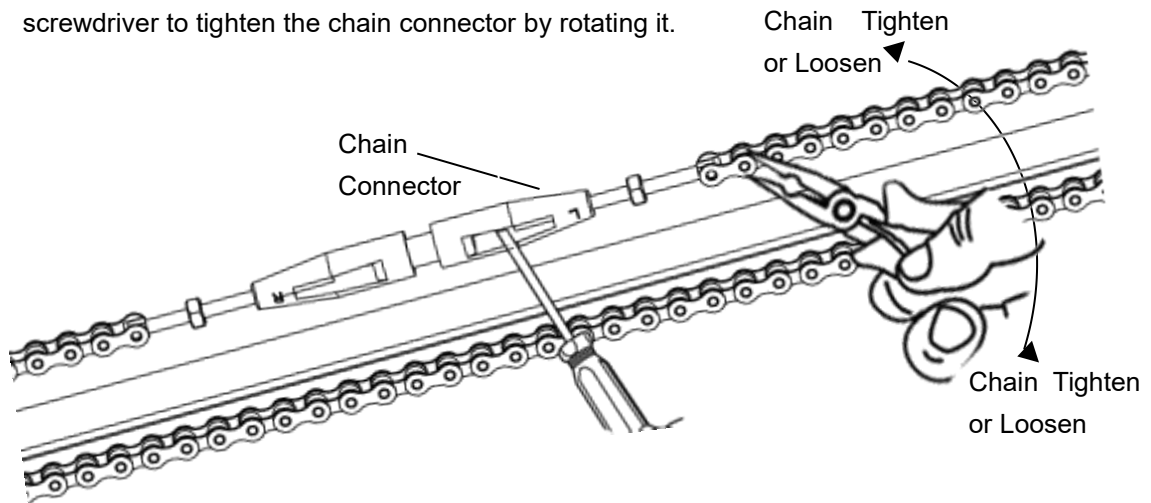


STEP7: Align the Chain on the Pulley

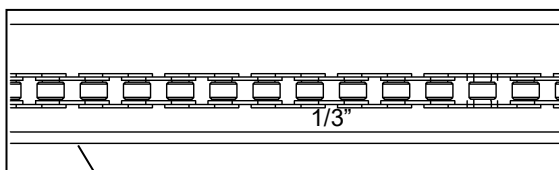
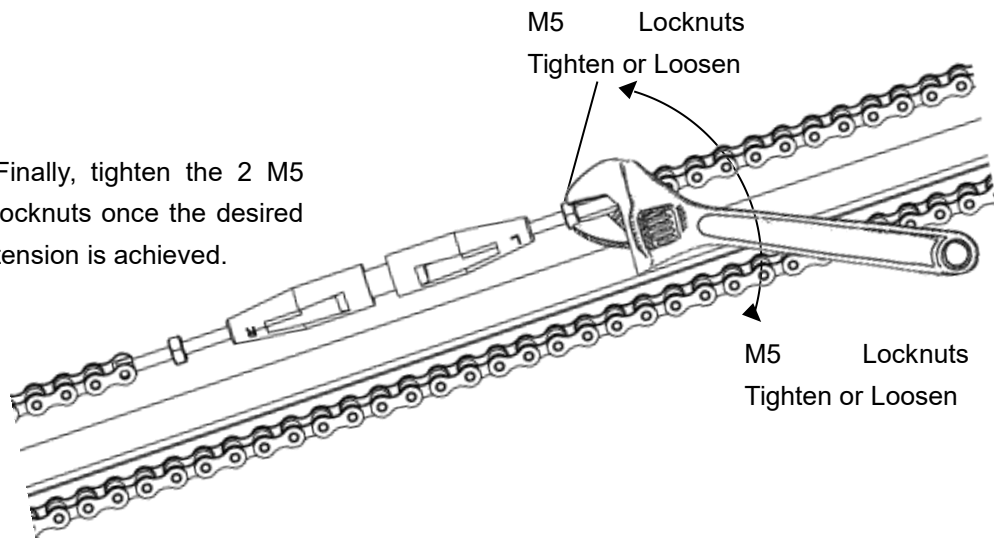


STEP8: Tighten the Chain

To avoid twisting the chain, use pliers to hold the chain while tightening the chain connector. Then use a flat screwdriver to tighten the chain connector by rotating it.



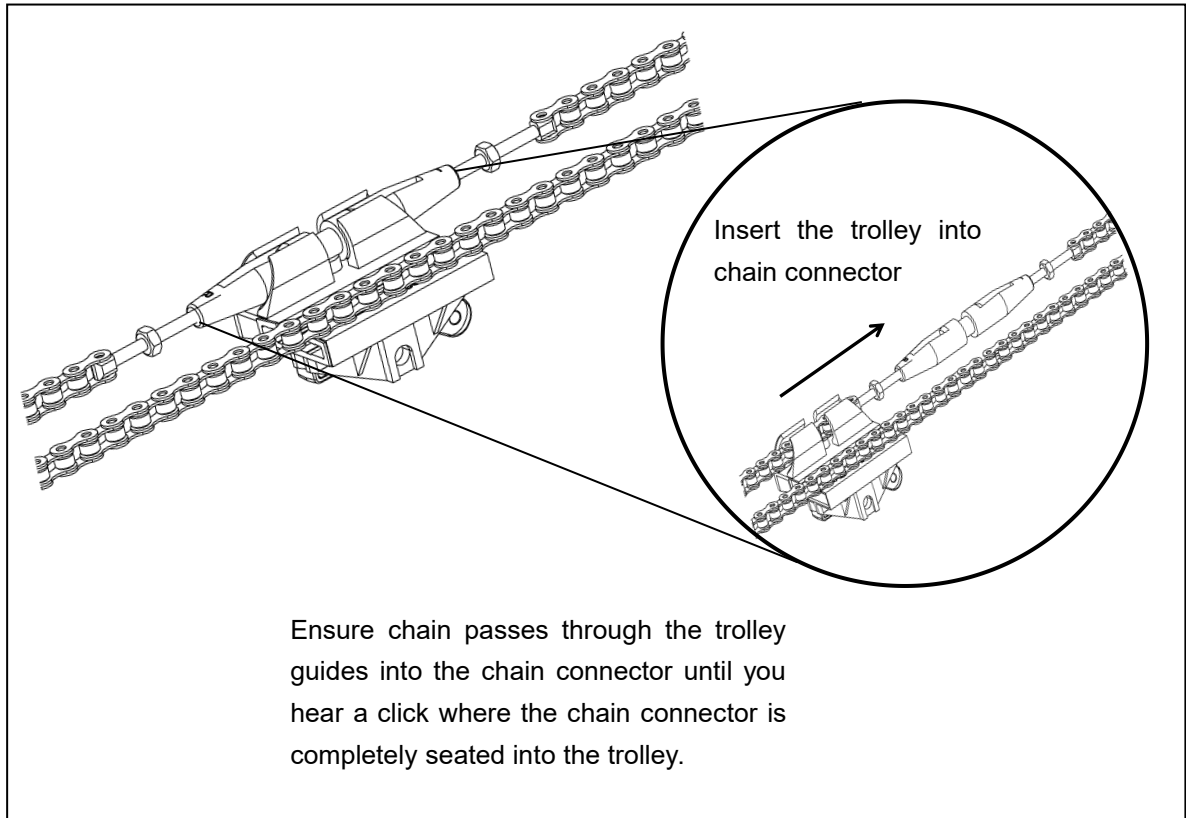
Finally, tighten the 2 M5 locknuts once the desired tension is achieved.



Base of Rail

Twist the chain connector to tighten the chain tighten the chain tension until the chain is 1/3" above the base of the T-rail.

STEP9: Insert the trolley into chain connector



Congratulations!

Now the T-rail assembly is already finished.

But please kindly noted: After completing the installation, you may notice some chain drop with the door fully closed. The chain should return to the position as shown when the door is open.

Note: Too much or too little tension will cause excessive noise.



WARNING

- Always keep hand clear of sprocket and chain while operating opener.